

ABSTRACT OF THE DISCLOSURE

[0055] The present invention relates to a method of forming a laminated material comprising the steps of corrugating a paper sheet and applying a liner to one or both sides of the corrugated sheet, wherein the liner is a pre-made laminate of a paper backing and plastic film which is metalized on one side and corona or chemically treated on the other side. A laminating apparatus for use in the above method is also described herein, which includes a means for feeding out a paper sheet and a liner to a set of corrugating rollers, the liner being a pre-formed laminate of paper and plastics film, and means for uniting the paper sheet and liner immediately subsequently to the corrugation of the paper sheet.